

## Hermle C 22 UP



Universal machining center

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Machine type: Hermle C 22 UP

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Control: Heidenhain iTNC 530

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Year: 2015

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Alle Maschinen optional mit

✓ **SERVICE-PAKET**

Abbau - Verladung - Transport - Inbetriebnahme

**SPECIFICATIONS:**

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Travel:

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X-Axis: [mm]                    450

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Y-Axis: [mm]                    600

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Z-Axis: [mm]                    330

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A-Axes                            + 30 / - 115°

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C-Axis                            360°

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Rapid motion: [m/min.]    30

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Amount of controlled axes:    5

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Max. revolution: [rpm]    18.000

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Spindle power: [kW]        15 / 10

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Torque: [Nm]                    130

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Tool:                              HSK 63

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Toolchanger

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Tool capacity:                55

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Zusatzmagazin ZM 87

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NC-panning and rotary Table

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Table size: [mm]            Ø 320 mm

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Amount of paletts:            2

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Palett system

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**Accessories:**

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Chip conveyor

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Internal cooling: [bar]        80

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cooling system

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Caliper                            Heidenhain

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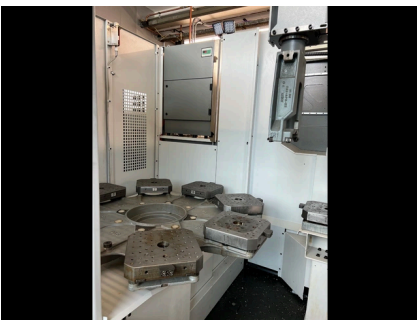
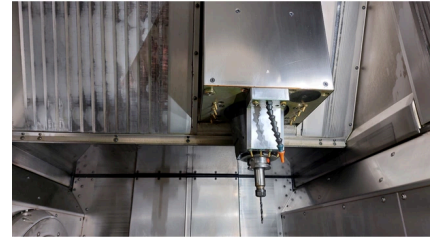
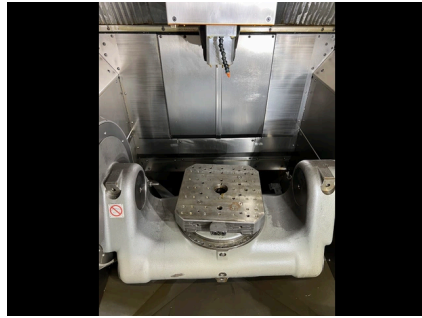
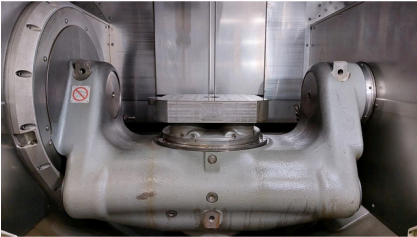
Tool breakage detector    Blum

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Amount of paletts: 8

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Steuerung ein      = 61297:59:41
Maschine ein       = 41926:54:50
Programmlauf       = 26429:22:11
SPINDEL EIN        = 19890:44:59
ANTRIEB EIN        = 41557:24:19
ACHSEN IN BEWEGUNG = 22018:15:11
ZAEHLER WDS        = 36806:18:52

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